

Installation Instruction Sheet #08-1004

Legrest Cradles Mounting Hardware

Tools needed: 3/16" hex key, 7/16" wrench or socket

The most common hardware used for the Legrest Cradle is the perpendicular collar (part #'s – 16205 – 16405) and the perpendicular collar with 2" spacer (Part #'s -20905 – 20925). Both are used in combination with the 90 degree L-bar (part #'s – 21090 – 21098). Both combinations are pictured on the right, illustrations 1 and 2. Both of these legrest cradle hardware combinations are able to be used on all (1-piece, 2-piece or adjustable) cradles depending on application.

The follow are basics of installing any Legrest Cradle:

1) Mostly the perpendicular collars are used on the smaller size cradles and the Perpendicular with 2" spacer are used with larger cradles.

2) Remove the footrest and the footrest extension tube from the hanger.

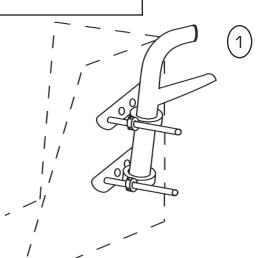
3) Mount the L-bars onto the cradle shell with T-nuts and $\frac{1}{4}$ " x 20 x $\frac{1}{2}$ "hex bolts and partially tighten bolts.

4) Mount perpendicular collars onto both the hangers and Lbar bracket, while loose move the legrest cradle into desired position.

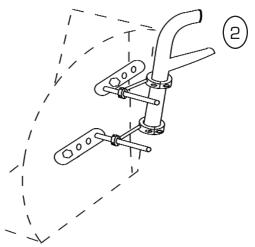
5) Tighten all collars and hex bolts.

Illustration 3 - shows the Swing tube w/bracket (part # 33410) installed. The Swing Bracket is mounted under the seat insert with T-nuts and the non-biting clamp (2 included with part #) is mounted on the cradle.

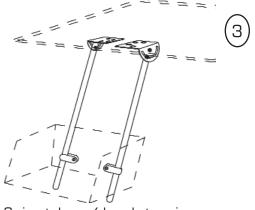
The Swing Tube (#33410) can be used for either 1 or 2 peice Cradles.



Perpendicular Collar w/ 90 deg. L-bar



Perpendicular collar w/2" spacer and 90 deg. L-bar.



Swing tube w/ bracket, pair.

2023 Romig Rd., Akron, Ohio. 44320-3819 <u>800.837.4544 Fax</u>-330.572.2603 - 330.753.9799 - www.millersadaptive.com